# Vision™PLC+HMI

# V130/V130J-TRA22 V350/V350J-TRA22 V430J-TRA22

# **Technical Specifications**

# **Order Information**

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V130-33-TRA22	PLC with Classic panel, Monochrome display 2.4"
V130-J-TRA22	PLC with Flat panel, Monochrome display 2.4"
V350-35-TRA22	PLC with Classic panel, Color touch display 3.5"
V350-J-TRA22	PLC with Flat panel, Color touch display 3.5"
V430-J-TRA22	PLC with Flat panel, Color touch display 4.3"

You can find additional information, such as wiring diagrams, in the product's installation guide located in the Technical Library at <a href="https://www.unitronics.com">www.unitronics.com</a>.

# **Power Supply**

	V130-TRA22	V350-TRA22	V430J-TRA22	
Item	V130J-TRA22	V350J-TRA22		
Input voltage	24VDC			
Permissible range	20.4VDC to 28.8VDC with	n less than 10% ripple		
Max. current consumption	See Note 1			
npn inputs	245mA@24VDC	270mA@24VDC	270mA@24VDC	
pnp inputs	200mA@24VDC	230mA@24VDC	230mA@24VDC	

#### Notes:

To calculate the actual power consumption, subtract the current for each unused element from the maximum current consumption value according to the values below:

	Backlight	Ethernet card	Relay Outputs (per output)	All Analog Outputs, voltage/current
V130/J	10mA	35mA	5mA	48mA/30mA*
V350/J/V430J	20mA	35mA	5mA	48mA/30mA*

<sup>\*</sup>If the analog outputs are not configured, then subtract the higher value.

# **Digital Inputs**

Number of inputs 12. See note 2
Input type See note 2
Galvanic isolation None
Nominal input voltage 24VDC
Input Voltage Normal digital in

Input Voltage Normal digital input High Speed Input. See Note 3

 pnp (source)
 0-5VDC for Logic '0'
 0-3VDC for Logic '0'

 17-28.8VDC for Logic '1'
 20.4-28.8VDC for Logic '1'

 npn (sink)
 17-28.8VDC for Logic '0'
 20.4-28.8VDC for Logic '0'

0-5VDC for Logic '1 0-3VDC for Logic '1 Input Current I0. I1: 5.4mA@24VDC

I2-I11: 3.7mA@24VDC

I0, I1: 4.5KΩ I2-I11: 6.5KΩ

10ms typical, when used as normal digital input

Response Time Input Cable length

Input impedance

Normal digital Input Up to 100 meters

High Speed Input Up to 50 meters, shielded, see Frequency table below

# High speed inputs

Specifications below apply when wired as HSC/shaft-encoder. See Note 2

Frequency, HSC

Driver type	pnp/npn	Push-pull
Cable length (max.)		
10m	95kHz maximum	200kHz maximum
25m	50kHz maximum	200kHz maximum
50m	25kHz maximum	200kHz maximum

Frequency, Shaft-encoder

Driver type	pnp/npn	Push-pull
Cable length (max.)		
10m	35kHz maximum	100kHz maximum
25m	18kHz maximum	100kHz maximum
50m	10kHz maximum	100kHz maximum

Duty cycle 40-60% Resolution 32-bit

#### Notes:

2. V130/V350/V130J/V350J/V430J-TRA22 models comprise a total of 12 inputs.

All 12 inputs may be used as digital inputs. They may be wired in a group via a single jumper as either npn or pnp.

In addition, according to jumper settings and appropriate wiring:

- Inputs 5 and 6 can function as either digital or analog inputs.
- Input 0 can function as a high-speed counter, as part of a shaft-encoder, or as normal digital inputs.
- Input 1 can function as either counter reset, normal digital input, or as part of a shaft-encoder.
- If input 0 is set as a high-speed counter (without reset), input 1 can function as a normal digital input.
- Inputs 7-8 and 9-10 can function as digital, thermocouple, or PT100 inputs; input 11 can also serve as the CM signal for PT100.
- 3. If you configure an input as high-speed, you can use an end-device that comprises push-pull drive type. In this case, the high-speed input voltage ratings for npn/pnp apply.

#### Analog Inputs

Number of inputs	2, according to wiring as described above in Note:			
Input type	Multi-range inputs: 0-10	Multi-range inputs: 0-10V, 0-20mA, 4-20mA		
Input range	0-20mA, 4-20mA	0-10VDC		
Input impedance	37Ω	12.77kΩ		
Maximum input rating	30mA, 1.1V	±15V		

Galvanic isolation None

Conversion method Voltage to frequency

Normal mode

Resolution, except 4-20mA 14-bit (16384units)

Resolution, at 4-20mA 3277 to 16383 (13107 units)

Conversion time 100ms minimum per channel. See Note 4

Fast mode

Resolution, except 4-20mA 12-bit (4096 units)
Resolution, at 4-20mA 819 to 4095 (3277 units)

Conversion time 30ms minimum per channel. See Note 4

Full-scale error  $\pm 0.4\%$ Linearity error  $\pm 0.04\%$ 

Status indication Yes. See Note 5

#### Notes:

- 4. Conversion times are accumulative and depend on the total number of analog inputs configured. For example, if only one analog input (fast mode) is configured, the conversion time will be 30ms; however, if two analog (normal mode) and two RTD inputs are configured, the conversion time will be 100ms + 100ms + 300ms + 300ms = 800ms.
- 5. The analog value can indicate faults as shown below:

Value: 12-bit	oit Value: 14-bit Possible Cause		
-1 -1		Deviates slightly below the input range	
4096 16384		Deviates slightly above the input range	
32767	32767	Deviates greatly above or below the input range	

### **RTD Inputs**

RTD Type PT100

Temperature coefficient  $\alpha$  0.00385/0.00392

Input range -200 to 600°C/-328 to 1100°F. 1 to 320Ω.

Isolation None

Conversion method Voltage to frequency

Resolution 0.1°C/0.1°F

Conversion time 300ms minimum per channel. See Note 4 above

 Input impedance
 >10MΩ

 Auxillary current for PT100
 150μA typical

 Full-scale error
 ±0.4%

 Linearity error
 ±0.04%

Status indication Yes. See Note 6

Cable length Up to 50 meters, shielded

#### Notes:

6. The analog value can indicate faults as shown below:

Value	Possible Cause
32767	Sensor is not connected to input, or value exceeds permissible range
-32767	Sensor is short-circuited

# Thermocouple Inputs

Input range See Note 7
Isolation None

Conversion method Voltage to frequency
Resolution 0.1°C/ 0.1°F maximum

Conversion time 100ms minimum per channel. See Note 4 above

Input impedance  $>10M\Omega$ 

Cold junction compensation Local, automatic

Cold junction compensation error ±1.5°C/±2.7°F maximum

Absolute maximum rating ±0.6VDC Full-scale error ±0.4% Linearity error ±0.04%

Warm-up time ½ hour typically, ±1°C/±1.8°F repeatability

Status indication Yes. See Note 6 above

#### Notes:

7. The device can also measure voltage within the range of -5 to 56mV, at a resolution of 0.01mV. The device can also measure raw value frequency at a resolution of 14-bits (16384). Input ranges are shown in the following table:

Туре	Temp. Range
mV	-5 to 56mV
В	200 to 1820°C (300 to 3276°F)
Е	-200 to 750°C (-328 to 1382°F)
J	-200 to 760°C (-328 to 1400°F)
K	-200 to 1250°C (-328 to 2282°F)

Туре	Temp. Range
N	-200 to 1300°C (-328 to 2372°F)
R	0 to 1768°C (32 to 3214°F)
S	0 to 1768°C (32 to 3214°F)
Т	-200 to 400°C (-328 to 752°F)

# **Digital Outputs**

Number of outputs 4 relay. See Note 8
Output type SPST-NO (Form A)

Isolation By relay

Type of relay Tyco PCN-124D3MHZ or compatible

Output current 3A maximum per output

(resistive load) 8A maximum total per common

Rated voltage 250VAC / 30VDC Minimum load 1mA, 5VDC

Life expectancy 100k operations at maximum load

Response time 10ms (typical)

Contact protection External precautions required (see Increasing Contact Life Span in the

product's Installation Guide)

# Notes:

8. Outputs 4, 5, 6, and 7 share a common signal.

# **Transistor Outputs**

Number of outputs 4 npn (sink). See Note 9
Output type N-MOSFET, (open drain)

Galvanic Isolation None

Maximum output current 100mA per output

(resistive load)

 $\begin{array}{ll} \mbox{Rated voltage} & \mbox{24VDC} \\ \mbox{Maximum delay OFF to ON} & \mbox{1} \mbox{$\mu s$} \\ \mbox{Maximum delay ON to OFF} & \mbox{10} \mbox{$\mu s$} \\ \end{array}$ 

HSO freq. range with resistive  $\,$  5Hz-200kHz (at maximum load resistance of 1.5k $\Omega$ ) load

Maximum ON voltage drop 1VDC Short-circuit protection None

Voltage range 3.5V to 28.8VDC

Notes:

9. Outputs 0, 1, 2 and 3 share a common 0V signal.

The 0V signal of the output must be connected to the controller's 0V.

# **Analog Outputs**

Number of outputs 2

Output range 0-10V, 4-20mA. See Note 10

Resolution 12-bit (4096 units)

Conversion time Both outputs are updated per scan

Load impedance  $1k\Omega$  minimum—voltage

500Ω maximum—current

Galvanic isolation None Linearity error  $\pm 0.1\%$  Operational error limits  $\pm 0.2\%$ 

Notes:

10. Note that the range of each I/O is defined by wiring, jumper settings, and within the controller's software.

Graphic Display Screen				
Item	V130-TRA22 V130J-TRA22	V350-TRA22 V350J-TRA22	V430J-TRA22	
LCD Type	STN, LCD display	TFT, LCD display	TFT, LCD display	
Illumination backlight	White LED	White LED	White LED	
Display resolution	128x64 pixels	320x240 pixels	480x272 pixels	
Viewing area	2.4"	3.5"	4.3"	
Colors	Monochrome	65,536 (16-bit)	65,536 (16-bit)	
Screen Contrast	Via software	Fixed	Fixed	
	(Store value to SI 7,			
	values range: 0 to 100%)			
Touchscreen	None	Resistive, analog	Resistive, analog	
'Touch' indication	None	Via buzzer	Via buzzer	
Screen brightness control	Via software	Via software	0 ( 4000/)	
	(Store value to SI 9, 0 = Off, 1 = On)	(Store value to SI 9, values range: 0 to 100%)		
Virtual Keypad	None	Displays virtual keyboard when the application requires data entry.		

Keypad					
Item	V130-TRA22 V130J-TRA22	V350-TRA22 V350J-TRA22	V430J-TRA22		
Number of keys	20 keys,including 10 user-labeled keys	5 programmable function ke	eys		
Key type	Metal dome, sealed membrane switch				
Slides	Slides may be installed in the operating panel faceplate to custom-label the keys. Refer to V130 Keypad Slides.pdf. A complete set of blank slides is available by separate order	Slides may be installed in the operating panel faceplate to custom-label the keys. Refer to V350 Keypad Slides.pdf. Two sets of slides are supplied with the controller: one set of arrow keys, and one blank set.	None		

Program					
Item	V130-TRA22 V130J-TRA22		0-TRA22 0J-TRA22	V430J-TRA22	
Memory size					
Application Logic	512KB	512KB 1MB		1MB	
Images	128KB	6ME	3	12MB	
Fonts	128KB	512KB		512KB	
Operand type		Quantity Symbol		Value	
Item	V130-TRA22 V130J-TRA22	V350-TRA22 V350J-TRA22 V430J-TRA22			
Memory Bits	4096	8192	MB	Bit (coil)	
Memory Integers	2048	4096	MI	16-bit signed/unsigned	
Long Integers	256	512	ML	32-bit signed/unsigned	
Double Word	64	256	DW	32-bit unsigned	
Memory Floats	24	64	MF	32-bit signed/unsigned	
Fast Bits	1024	1024	XB	Fast Bits (coil) - not retained	
Fast Integers	512	512	XI	16 bit signed/unsigned (fast, not retained)	
Fast Long Integers	256	256	XL	32 bit signed/unsigned (fast, not retained)	
Fast Double Word	64	64	XDW	32 bit unsigned (fast, not retained)	
Timers	192	384	Т	Res. 10 ms; max 99h, 59 min, 59.99s	
Counters	24	32	С	32-bit	
Data Tables	120K dynamic data (recipe parameters, datalogs, etc.) 192K fixed data (read-only data, ingredient names, etc) Expandable via SD card. See Removable Memory below				
HMI displays	Up to 1024				
Program scan time	20µs per 1kb of typical application	15µs per 1kb of typical application			

# **Removable Memory**

Micro SD card

Compatible with standard SD and SDHC; up to 32GB store datalogs, Alarms, Trends, Data Tables, backup Ladder, HMI, and OS.

See Note 11

#### Notes:

11.User must format via Unitronics SD tools utility.

#### **Communication Ports**

Port 1 1 channel, RS232/RS485 and USB device (V430/V350/V350J only), See Note 12

Galvanic isolation No.

Baud rate 300 to 115200 bps

RS232

Input voltage ±20VDC absolute maximum

Cable length 15m maximum (50')

RS485

Input voltage -7 to +12VDC differential maximum

Cable type Shielded twisted pair, in compliance with EIA 485

Cable length 1200m maximum (4000')

Nodes Up to 32

USB device

(V430/V350/V350J only)

Port type Mini-B, See Note 14

Specification USB 2.0 complaint; full speed Cable USB 2.0 complaint; up to 3m

Port 2 (optional) See Note 13 CANbus (optional) See Note 13

#### Notes:

12. This model is supplied with a serial port: RS232/RS485 (Port 1). The standard is set to either RS232 or RS485 according to jumper settings. Refer to the product's Installation Guide.

13. The user may order and install one or both of the following modules:

- An additional port (Port 2), Available port types: RS232/RS485 isolated/non-isolated. Ethernet
- A CANbus port

Port module documentation is available on the Unitronics website.

14. Note that physically connecting a PC to the controller via USB suspends RS232/RS485 communications via Port 1. When the PC is disconnected, RS232/RS485 resumes.

### I/O Expansion

Additional I/Os may be added. Configurations vary according to module.

Supports digital, high-speed, analog, weight and temperature measurement I/Os.

Local Via I/O Expansion Port. Integrate up to 8 I/O Expansion Modules comprising up

to 128 additional I/Os. Adapter required (P.N. EX-A2X).

Remote Via CANbus port. Connect up to 60 adapters to a distance of 1000 meters from

controller; and up to 8 I/O expansion modules to each adapter (up to a total of

512 I/Os). Adapter required (P.N. EX-RC1).

#### Miscellaneous

Clock (RTC) Real-time clock functions (date and time)

Battery back-up for RTC and system data, including

variable data

Battery replacement Yes. Coin-type 3V, lithium battery, CR2450

<b>Dimensio</b>	ns			
Item		V130-TRA22 V130J-TRA22	V350-TRA22 V350J-TRA22	V430J-TRA22
Size	Vxxx	109 x 114.1 x 68mm (4.29 x 4.49 x 2.67"). See Note 15	109 x 114.1 x 68mm (4.29 x 4.49 x 2.67"). See Note 15	
	Vxxx-J	109 x 114.1 x 66mm (4.92 x 4.49 x 2.59"). See Note 15	109 x 114.1 x 66mm (4.92 x 4.49 x 2.59"). See Note 15	136 x 105.1 x 61.3mm (5.35 x 4.13 x 2.41"). See Note 15
Weight		300g (10.58 oz)	325g (11.46 oz)	355g (12.52 oz)

#### Notes:

15. For exact dimensions, refer to the product's Installation Guide.

Environment	
Operational temperature	0 to 50°C (32 to 122°F)
Storage temperature	-20 to 60°C (-4 to 140°F)
Relative Humidity (RH)	10% to 95% (non-condensing)
Mounting method	Panel mounted (IP65/66/NEMA4X)
	DIN-rail mounted (IP20/NEMA1)
Operating Altitude	2000m (6562 ft)
Shock	IEC 60068-2-27, 15G, 11ms duration
Vibration	IEC 60068-2-6, 5Hz to 8.4Hz, 3.5mm constant amplitude

8.4Hz to 150Hz, 1G acceleration.

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